

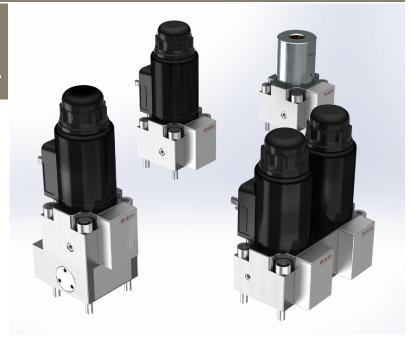
Directional poppet valves

Type WVH-4B NG 4 Bieri

NG 4 Bieri up to 12 l/min, up to 700 bar

Features

- · Directly operated
- Poppet tight
- Good corrosion resistance
- Compact
- · Low weight

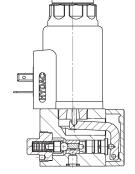


Applications

- Controlling of cylinders in higher pressure ranges as full replacement for spool valve technology (especially for poppet tight holding and bending)
- In machine tools, hoisting technology, test stands and rescue devices
- Power units

Design

- · With hardened balls
- 360° turnable and exchangeable plug-in coil
- Mounting on single subplates as "stand-alone" valves or in valve banks with subplates (see technical data sheets EAP-4B and APH/X-4B)
- As 2/2, 3/2, 4/2* or 3/3 valve with solenoid or pneumatic actuation
- With sealed manual override



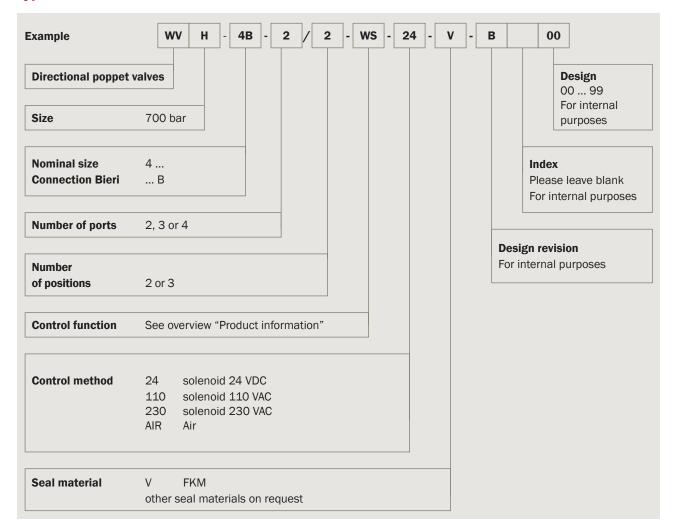
Technical data

Hydraulic fluid	mineral oil according to DIN 51524 (other fluids on request)
Fluid temperature range	-20 to 80 °C
Ambient temperature range	-30 to 50 °C
Viscosity range	5 to 400 mm ² /s
Porting	NG 4 according to Bieri standard
Max. operating pressure connection P, A, B	700 bar pressure difference from P to A, B to T must be adhered! $(p_p \ge p_A \ (p_B) \ge p_T)$
Max. operating pressure connection T	700 bar
Max. flow rate	12 l/min
Filtration (recommendation)	according to NAS 1638 class 6 resp. ISO/DIN 4406 17/15/12
Duty cycle DC	100%
Solenoid voltage (nominal power)	24 VDC (27.2 W) / 110 VAC (25 W) / 230 VAC (25 W)
Voltage tolerance	+/- 10%
Switching time	40 - 120 ms
Degree of protection	IP 63 according to EN 60529 / DIN 40050 (solenoid IP 65)
Weight	see overview "Product information"
Materials	corrosion-resistant steel and aluminium (coil housing: ZnFe - corrosion protection)

^{*} pilot-operated

NG 4 Bieri up to 12 l/min. up to 700 ba

Type code



Product information (solenoid actuation)

Valve type	2/2		
Control function	WO	ws	
Part No. 24 VDC	4536422	4536435	
Part No. 110 VAC	4536423	4536436	
Part No. 230 VAC	4536424	4536437	
Symbol	V P b	T b	
Weight	0,85 kg	0,85 kg	
Valve type	3/	/2	
Control function	L	N	
Part No. 24 VDC	4536498	4536568	
Part No. 110 VAC	4536499	4536569	
Part No. 230 VAC	4536565	4536570	
Symbol	MATT DE LA CONTRACTION DEL CONTRACTION DE LA CON	A b b	
Weight	0,85 kg	0,85 kg	
Valve type	4/	/2	
Control function	D	С	
Part No. 24 VDC	4536573	4536586	
Part No. 110 VAC	4536574	4536588	
Part No. 230 VAC	4536585	4536590	
Symbol	b b b b b b b b b b b b b b b b b b b	b b b b b b b b b b b b b b b b b b b	
Symbol simplified	A B b b b	A B b b b	
Weight	1,2 kg	1,2 kg	
Valve type	3/3		
Control function	K		
Part No. 24 VDC	4536591		
Part No. 110 VAC	4536592		
Part No. 230 VAC	4536593		
Symbol	a a a b b b		
Weight	1,75 kg		



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Product information (pneumatic actuation)

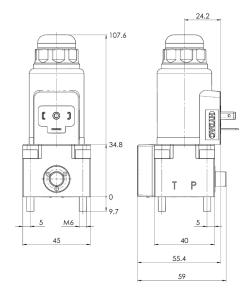
Valve type	3/2		
Control function	L N		
Part No. AIR	4536567	4536572	
Symbol	A D D D	A D D D	
Weight	0,8 kg	0,8 kg	



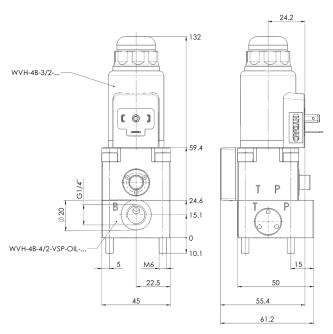
Dimensional drawings

Solenoid actuation

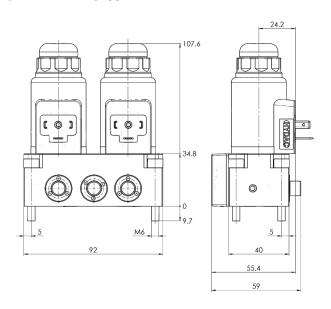
2/2 and 3/2 directional poppet valves



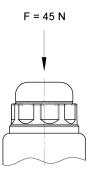
4/2 directional poppet valves



3/3 directional poppet valves



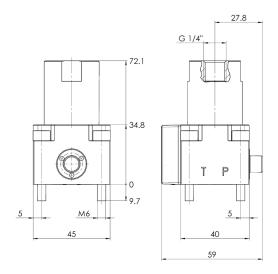
Manual override



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Pneumatic actuation

3/2 directional poppet valves

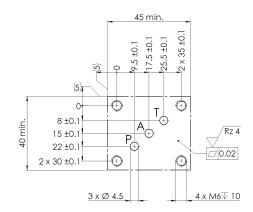




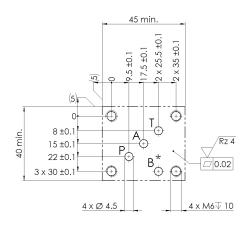
Drilling pattern 2/2 directional poppet valves

45 min. $2 \times 35 \pm 0.$ 25.5 ±0.1 .5 ±0.1 T ↓ Φ \oplus 8 ±0.1 40 min. Rz 4 Ρ 22 ±0.1 ⊅ 0.02 Φ 2 x 30 ±0.1 2 x Ø 4.5 4 x M6 √10

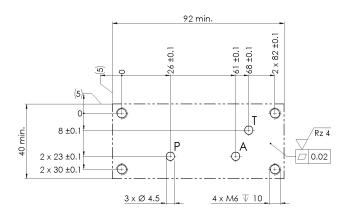
Drilling pattern 3/2 directional poppet valves



Drilling pattern 4/2 directional poppet valves



Drilling pattern 3/3 directional poppet valves

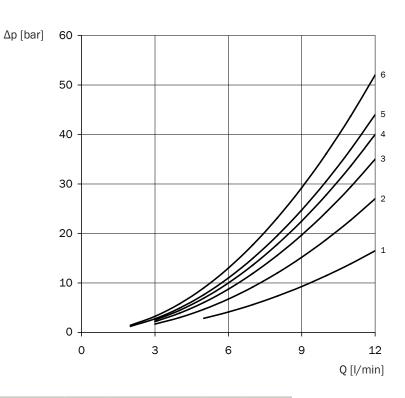


* The B hole in the connecting plate is only necessary if the pipe connection (delivered condition) is not used. When using the sub-base, the plug in the B-port of the valve must be removed.

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Pressure drop



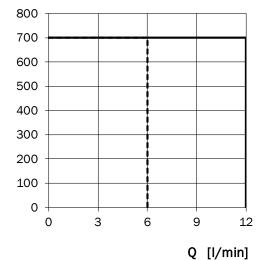


Valve type	Control function	P - A	P - B	A - T	B - T	P - T
2/2	WO					1
2/2	WS					2
3/2	L	4		6		
3/2	N	3		4		
4/2	С	5	3	6	5	
4/2	D	5	5	5	6	
3/3	K	5		2		

NG 4 Bieri

Hydraulic switching capacity (solenoid operated)



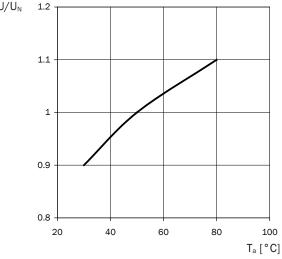


Hydraulic switching capacity at rated voltage and ambient temperature $T_a = 50$ ° C $v = 32 \text{ mm}^2/\text{s}$

---WS

Operating voltage (solenoid operated)





Operating voltage for reaching the hydraulic switching capacity at deviating ambient temperatures

Pneumatic actuation

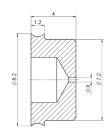
The actuating force is provided by a single acting spool with spring return. The piston is sealed to prevent leakage.

Connection: G1/8". Min. pilot pressure: 3 bar Max. pilot pressure: 8 bar NG 4 Bieri up to 12 I/min, up to 700 ba

Accessories

Item description	Type code	For valve type	Part No.
Orifice insert Ø 0,4 (fitting in connection T)	BLM-4-0,4-A*00	2/2, 3/2	4002279
Orifice insert Ø 0,5 (fitting in connection T)	BLM-4-0,5-A*00	2/2, 3/2	4002353
Orifice insert Ø 0,6 (fitting in connection T)	BLM-4-0,6-A*00	2/2, 3/2	4002354
Orifice insert Ø 0,7 (fitting in connection T)	BLM-4-0,7-A*00	2/2, 3/2	4002355
Orifice insert Ø 0,8 (fitting in connection T)	BLM-4-0,8-A*00	2/2, 3/2	4002356
Orifice insert Ø 1,0 (fitting in connection T)	BLM-4-1,0-A*00	2/2, 3/2	4002357

Dimensional drawing



Symbol



Item description	Type code	For valve type	Part No.
Check valve (fitting in connection P)	RVH700-4B-D6,5-X-A*00	All	3680704
Return pressure stop (fitting in connection T)	RDH700-4B-D6,5-X-A*00	All	3687580

Dimensional drawing

Symbol

			•
Check valve	Return pressure stop	Check valve	Return pressure stop
P	T		
m description		Part No.	

Item description		Part No.
1 x	Plug for solenoid grey	6132484
1 x	Plug for solenoid black	3728850
1 x	Plug for solenoid with integrated reduction of performance	3689354



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Spare parts

Iten	n description	Part No.
5 x	O-Ring 5 x 1,5, FKM	
5 x	O-Ring 8 x 1,5, FKM	
4 x	Socket head screw ISO 4762-M6 x 35 - A2-70	3853409
4 x	Socket head screw ISO 4762-M6 x 60 - A2	
1 x	Seal cover plate (Port B for 4/2 valves)	
1 x	Solenoid 24 VDC	915142
1 x	Solenoid 110 VAC	3547372
1 x	Solenoid 230 VAC	3547373
1 x	Pole tube nut	4422997
1 x	O-Ring for pole tube nut	629833

Further fastening elements, tie bolts, subplates and single subplates please see technical data sheets APH/X-4B or EAP-4B.

Könizstrasse 274 CH-3097 Liebefeld Tel. +41 31 970 09 09 | Fax +41 31 970 09 10 info@bierihydraulics.com | www.bierihydraulics.com The information in this brochure relates to the operating conditions and applications described.

For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.